



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D119-796-151
Job Sheet 168391



Part No: D119-796-151

Job Qty: 1 ea

Part Name: Fwd Crosstube Installation With Step (No Hardware)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 11/24/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D119-796-151 REV E, IIN-D119-796 REV F IPP REV:A 14.09.09 NEW ISSUE DD VERF:JLM IPP
REV:B 14.11.19 AS PER REV.C DD VERF:JLM IPP REV:C 14.12.09 AS PER REV.PC6 DD VERF:JLM IPP
REV :D 15-02-11 AS PER REV D JLM VERIFIED BY:DD IPP REV:E 17.12.11 REMOVE PICK KIT DD
VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/23/17	0.00	0.00	Start Up Crosstubes		
120	Packaging	1 pcs		11/23/17	0.00	0.00	Packaging1		
130	Crosstubes	1 pcs		11/24/17	0.00	0.49	Crosstube		
140	QC	1 pcs		11/24/17	0.00	0.00	QC5		PD 18-01-11
145	DC	1 pcs		11/24/17	0.00	0.00	DC		
150	Packaging	1 pcs		11/24/17	0.00	0.00	Packaging3		
160	QC21-FG	1 Ea		11/24/17	0.00	0.00	QC21		

Part Op 130 - 1- Install step and clamp with the proper position per dwg D119-796-151 ***Torque all clamps to 50 IN-LBS max.***
Descriptions: 140 - ***RE-CHECK TORCQUE ON CLAMP AS PER DWG.***

145 - Photocopy bluefile and create labels as per PPP D119-796-151 chg 004

150 - Identify and pack for shipping as per PPP D119-796-151



S031491



Fwd Crosstube Installation With Step (No Hardware)

D119-796-151

Start up Operation
CHG005

PART NO:
Revision:
Operation:
Change No:

Mfg Date: 01/11/18
Job No: 168391

CANADA
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Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D119-796-141 <i>829034</i>	1	7	0	0
	D5123-3	4	362	0	0
	D5149-041	2	1	0	0
	MS21920-22	4	134	0	0
Part Specifications					
Specifications could not be found.					

Plex 1/11/18 11:01 AM dart.lacelle.linda